

Date: Thursday, 02/04/2009 2:25:28 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: KEYS, KEY CHAIN
Job Number	: 46840		
Estimate Number	: 10995		
P.O. Number	:	Part Number	: D2589
This Issue	: 02/04/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2589 REV. A
First Issue	: / /	Project Number	: N/A
Previous Run	: 38814	Drawing Revision	: A
	Type : PURCHASED PARTS	Material	:
Written By	:	Due Date	: 24/04/2009
Checked & Approved By	: <u>JLD 09.04.02</u>	Qty:	60 Um: Each
Comment	: Est. B 99.04.23 Re-format DM Est Rev:C Removed Key Chain as BB By:JLM Verified By:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	C23225	DOOR LATCH
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 120.0000 Each(s)
 DOOR LATCH

Pick:

Qty	Part Number	Description	Batch
2	Keys from C2-32-25	Latch	N/A

B 9273

88 09/04/13 (60)

2.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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**Comment:** INSPECT 100% KITS FOR COMPLETENESS

88 09/04/14

center
(60)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location:

ST37

88 09/04/09 (60)

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

09/04/14

Job Completion



u 09-04-14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

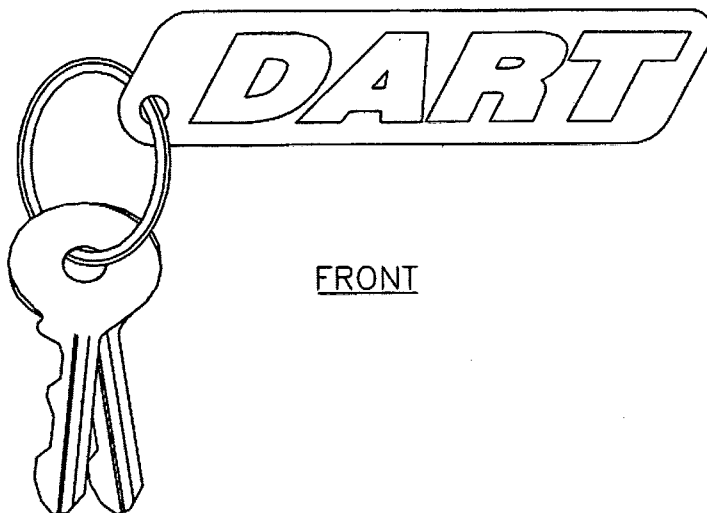
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

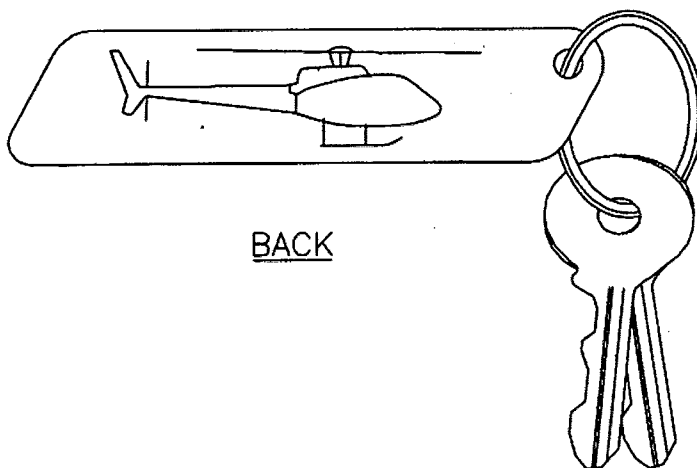


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2589	REV. A SHEET 1 OF 1
DATE 00.09.06		TITLE KEYS, KEY CHAIN	SCALE NTS
A	00.09.06	NEW ISSUE	

RELEASED
00.09.12 [Signature]



FRONT



BACK

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